Qty:

Thursday, 1/4/2007 10:09:17 AM

Chantal Lavoie

## **Process Sheet**

Customer Job Number : CU-DAR001 Dart Helicopters Services

: 30169

**Estimate Number** 

: 10071

P.O. Number This Issue

:NIA : 1/4/2007

S.O. No. : NA

Prsht Rev. First Issue

Type

: PURCHASED PARTS

: 28706 **Previous Run** 

Written By Checked & Approved By

Comment

: Est: 4 01.06.28 New Issue SM **Drawing Name** 

: LOCKNUT

Part Number

: D30153 . D3015 REV. B

**Drawing Number** Project Number

: N/A

Drawing Revision Material **Due Date** 

: 1/10/2007

Each

**Additional Product** 

Job Number:



Seq. #:

Description:

CL07/01/04

1.0

PG



PURCHASING



Comment: PURCHASING

Issue P/O: <u>279</u>2

Description: SS locknut with nylon insert

Possible Supplier: Acklands P/N: PFS LNNC516S1

Material release note required

2.0

PFSLNNC516S1

Lock Nut



1.0000 Each(s)/Unit Total: 300.0000 Each(s)



Comment: Qty.:

**LOCKNUT** 

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieive & Inspect for Transit Damage

Ensure Material Release Note is attached



4.0

3.0

QC6



**Comment: DIMENSIONAL CHECK** 

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Identify and Stock Location: St 401

Comment: PACKAGING RESOURCE #1



C207/01/09

User:

Thursday, 1/4/2007 10:09:17 AM

, Chantal Lavoie

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

**Drawing Name: LOCKNUT** 

Job Number: 30169

Part Number: D30153

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



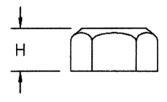




DESIG	**	PAWN BY	DART AEROSPACE LTI HAWKESBURY, ONTARIO, CANADA	)
CHECK		PROVED	DRAWING NO.	REV. B
	724	#	D3015 SHE	ET 1 OF 1
DATE	***************************************		TITLE	SCALE
03.0	7.15		LOCKNUT	NTS
Α		01.05.03	NEW ISSUE	
В		03.07.15	ADD D3015-7	

## SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED. ALL DIMENSIONS ARE IN INCHES.

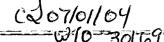


PART NO	SIZE	HEIGHT	POSSIBLE SUPPLIER									
		Н										
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1									
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1									
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1									
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1									
	·											



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